



vHDPE PRE-PAINTED ALUMINIUM GENERAL WARRANTY

Albond Alüminyum İnşaat San. Tic. A.Ş. (**Albond**) warrants that vHDPE Pre-Painted Aluminium which is covered by this warranty will resist natural indoor and outdoor weathering to the extent that they will confirm to the performances listed below provided that all conditions of this warranty are first met.

1. Functional Warranty : 15 Years vHDPE 2L / 20 Years vHDPE 3L

- Limited warranty applies only on the side of the product directly exposed to the weather. So topcoat will not peel, flake or crack (except for slight crazing or cracking may occur on break bends after grooving or other fabrication of panels which is accepted in industry as a standart) over no more than 5% of the total surface.
- **Albond** guarentees that, when installed in absence of standing or ponding water, the product will have a uniform and controlled colour and gloss evolution, under the same exposure, without affecting the aesthetics of the project. Non-uniform fading and colour changes are not covered by this limited warranty if they result from the coated surfaces being unequally exposed to sunlight and the elements.

2. Aesthetic Warranty : 10 Years

The color and gloss change of the vHDPE topcoats will be within the below limits;

- vHDPE Topcoats will not change color more than 5 CIELAB units. Color measurements are to be made per ASTM D 2244 and only on clean surfaces removing surface deposits and chalk per ASTM D 3964.
- vHDPE Topcoats will not lose gloss higher than 50%. Gloss measurements should be performed according to EN 13523-2.

3. Start Date

The Limited Warranty period shall commence on the date of **Albond**'s initial shipment of product.



4. Maintenance

Cladding and roofing must be inspected and properly maintained once per year in accordance with **Albond's** "Technical Recommendations" in order for your Limited Warranty to apply. Fully documented and corroborative cleaning records must be kept during the Limited Warranty period and provided to **Albond** when exercising your Limited Warranty rights.

5. Notification

Albond has to be notified in writing by the customer of a claim within 30 days of the initial identification of any defect indicating a potential failure of the product meeting the specified performance criteria. Notification must include proof of the origin of the product including tracking information on the manufacturing and installation of the product. Time is of the essence, and the failure to make a Limited Warranty claim within this period will eliminate your right to make that claim.

6. Inspection

Albond shall be given opportunity(ies) to inspect the coated roofing or cladding material that the customer is claiming to be defective.

7. Corrective Action

In case any product should be found not to be in conformity with the conditions of this Warranty, **Albond** will bear the full cost of labour and material to replace or refinish the defective portion of the field installation. The decision about the right remedial work will be made at the sole discretion of **Albond**.

All Warranty work will be performed by **Albond** or by a company, dealer, contractor, applicator, or distributor selected by **Albond**. Since there may be a colour variance between the replacement or repainted Product and the originally installed Product due to normal weathering (i.e., exposure to sunlight and extremes of temperature and weather) of the originally installed Product, this condition shall not be indicative of a defect.

The Warranty Period applicable to any refinished, repaired or replaced Product shall be for the then unexpired portion of the Warranty Period applicable to the originally installed Product.

8. Exclusions

This is an anti-weathering limited warranty and does not apply to other causes degradation **Albond** can not control including panels which,

- has suffered scratches or abrasions during handling or installation;



- has a defect having been caused by the influence or performance of a service or condition, including any residual film, adhesives, sealants or mastics.
- has color change as a result of excessive dirt or discoloration which is not easily removed by standard washing after exposure in highly polluted or exposed environments.
- having been continuously exposed to the temperature as of 80 °C or above.
- is stored or installed in a way that have a less than 5° degree pitch and areas subject to ponding of water or that otherwise are subject to retention of water or other contaminants, including direct or indirect contact to corrosive materials.
- is not having been annually inspected and properly maintained. Fully documented and corroborative cleaning records must be kept for the period of the Warranty.
- has been exposed to improper maintenance or chemical cleaning agents.
- is installed in aggressive atmosphere such as those with chemical fumes, chemical deposits, sand, dirt or grease.
- have been re- or post painted; touched up and/or repaired.
- is contacted with copper, steel or other corrosive or degrading substances
- is stored and installed within 1 km to the sea or any salty water source.
- has any damage due to fabrication and/or installation of the panels.
- has any damage or failure caused by external forces, explosions, fire, lighting, earthquake, abnormal winds, riots, civil commotion, war, radiation, flood or other similar or dissimilar occurrences beyond **Albond**'s control.

TEKİRDAĞ, 2022,

Albond Alüminyum San. ve Tic. A.Ş